



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

Handwritten signature

D3219-1
Job Sheet 185937



Part No: D3219-1

Job Qty: 200 ea

Part Name: Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/7/18

Job Tracking No:

Due Date: 11/14/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP A 04.04.19 New issue KJ/JLM ESR B 06.05.25 Waterjet EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	200 pcs		11/14/18	0.01	4.16	Waterjet - Flow		<i>Sc 18/11/07</i>
120	QC	200 pcs		11/14/18	0.00	0.00	QC8		38
150	Packaging	200 pcs		11/14/18	0.00	0.00	Packaging3		<i>Sc</i>
160	QC21-SA	200 Ea		11/14/18	0.00	0.00	QC21		DAS

Part Op 100 - 1-Cut as per Dwg D3219
Descriptions: 150 - *** STOCK IN STEP CELL***

21 NOV 16 2018
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.125	6061-T6 .125 Sheet	19.2800 sf (.0964 ea)	100-Waterjet - Flow - 1	<i>5018009</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.125	19	35	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plate	0.316inches + 0.006 - 0.001	0.322 0.315	<i>0,316</i>	
2	Plate	2.293inches ± 0.005	2.298 2.288	<i>2,295</i>	
3	Plate	0.375inches ± 0.010	0.385 0.365	<i>0,376</i>	
4	Plate	0.125inches ± 0.010	0.135 0.115	<i>0,125</i>	
5	Plate	0.125inches ± 0.010	0.135 0.115	<i>0,120</i>	



Container No: S125734



Part: D3219-1

Job No: 185937

Serial No/Batch: S125734

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/07/18